

Weidmüller Interface GmbH & Co. KG

Klingenbergstraße 26 D-32758 Detmold Germany

www.weidmueller.com

## **Product image**

















Similar to illustration

Originally designed for electronics housings, the SLEH male connector family is also universally suitable for use as an interface to the female plugs. The males, which are bent twice, ensure special orientation of the male header on the PCB: it is seated certically on the PCB. The solder pin length is also optimised for wave soldering applications.

### **General ordering data**

Version	OMNIMATE Signal - series BL/SL 5.08, PCB plug-
Version	in connector
Order No.	8427390000
Туре	SLEH 5.08/2 RE12.5 2.4 SN OR BX
GTIN (EAN)	4032248037636
Qty.	100 pc(s).
Product data	IEC: 400 V / 16 A
	UL: 300 V / 12.5 A
Packaging	Вох

Creation date March 29, 2021 10:50:26 PM CEST



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# **Technical data**

-	-		
Dım	ensions	and	weights

t weight	1.06 g	

### **System specifications**

Product family	OMNIMATE Signal - series	Type of connection	
	BL/SL 5.08		Board connection
Mounting onto the PCB	THT solder connection	Pitch in mm (P)	5.08 mm
Pitch in inches (P)	0.2 inch	Outgoing elbow	180°
Number of poles	2	Number of solder pins per pole	1
Solder pin length (I)	2.4 mm	Solder pin length tolerance	+0.1 / -0.3 mm
Solder pin dimensions	d = 1.2 mm	Solder pin dimensions = d tolerance	0 / -0,03 mm
Solder eyelet hole diameter (D)	1.3 mm	Solder eyelet hole diameter tolerance (	D)+ 0,1 mm
Outside diameter of solder pad	1.7 mm	L1 in mm	5.08 mm
L1 in inches	0.2 inch	Number of rows	1
Pin series quantity		Touch-safe protection acc. to DIN VDE	
-	1	0470	IP 20
Volume resistance	≤5 mΩ	Can be coded	Yes

#### **Material data**

Insulating material	PA	Colour	orange
Colour chart (similar)	RAL 2000	UL 94 flammability rating	V-2
Contact material	Copper alloy	Contact surface	tinned
Coating	4-6 μm SN	Storage temperature, min.	-40 °C
Storage temperature, max.	70 °C	Operating temperature, min.	-50 °C
Operating temperature, max.	100 °C	Temperature range, installation, min.	-25 °C
Temperature range, installation, max.	100 °C		

### Rated data acc. to IEC

tested acc. to standard		Rated current, min. number of poles	
	IEC 60664-1, IEC 61984	(Tu=20°C)	16 A
Rated current, min. number of poles (Tu=40°C)	13 A	Rated voltage for surge voltage class / pollution degree II/2	400 V
Rated voltage for surge voltage class / pollution degree III/2	320 V	Rated voltage for surge voltage class / pollution degree III/3	250 V
Rated impulse voltage for surge voltage class/ pollution degree II/2	4 kV	Rated impulse voltage for surge voltage class/ pollution degree III/2	4 kV
Rated impulse voltage for surge voltage class/ contamination degree III/3	4 kV		

## Rated data acc. to CSA

Rated voltage (Use group B / CSA)	300 V	Rated voltage (Use group D / CSA)	300 V
Rated current (Use group B / CSA)	12.5 A	Rated current (Use group D / CSA)	10 A



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# **Technical data**

#### Rated data acc. to UL 1059

Institute (cURus)	c <b>FL</b> ®us
Rated voltage (Use group B / UL 1059)	300 V

Certificate No. (cURus)

	C = 100		E60693
ated voltage (Use group B / UL 1059)	300 V	Rated voltage (Use group D / UL 1059)	300 V
ated current (Use group B / UL 1059)	12.5 A	Rated current (Use group D / UL 1059)	10 A
eference to approval values	Specifications are		

maximum values, details - see approval certificate.

### **Packing**

Packaging	Box	VPE length	34 mm
VPE width	105 mm	VPE height	140 mm

#### **Classifications**

ETIM 6.0	EC002637	ETIM 7.0	EC002637
ECLASS 9.0	27-44-04-02	ECLASS 9.1	27-44-04-02
ECLASS 10.0	27-44-04-02	ECLASS 11.0	27-46-02-01

### Important note

IPC conformity	Conformity: The products are developed, manufactured and delivered according international recognized
	standards and norms and comply with the assured properties in the data sheet resp. fulfill decorative properties
	in accordance with IPC-A-610 "Class 2". Further claims on the products can be evaluated on request.
Notes	• Long term storage of the product with average temperature of 50 °C and average humidity 70%, 36 months

## **Approvals**

Approvals	c <b>PL</b> us
ROHS	Conform

ROHS	Conform
UL File Number Search	E60693

### **Downloads**

Approval/Certificate/Document of	
Conformity	Declaration of the Manufacturer



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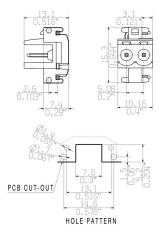
# **Drawings**

## **Product image**



Similar to illustration

## **Dimensional drawing**





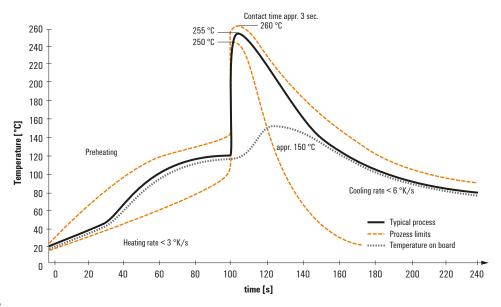
## Recommended wave solderding profiles

#### Weidmüller Interface GmbH & Co. KG

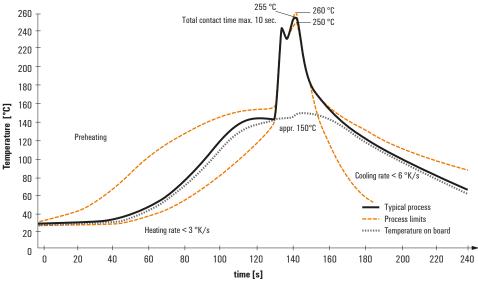
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## Single Wave:



#### **Double Wave:**



## Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.