

#### Weidmüller Interface GmbH & Co. KG Klingenbergstraße 26

D-32758 Detmold Germany

www.weidmueller.com





Similar to illustration

# OMNIMATE Power for IT networks – scalable to 50 kVA

#### **Tailor-made solutions for special requirements**

More standard-compliance means fewer compromises: OMNIMATE Power for IT networks has integrated features incorporated as standard across the range. This makes the design-in and approvals process simpler and makes them safer and more reliable in operation. Results for the application and advantages for the user: unlimited use in 400-V IT systems and touch safety according to IEC 61800-5-1 (+ 5.5 mm). The selfsnapping one-handed safety flange enables intuitive and safe usage. Operational reliability is guaranteed by the automatic interlock feature during the plug-in process. In conclusion: You need no additional device covering. The application-oriented design means that no compromises are necessary during the approval process.

#### General ordering data

Version	PCB plug-in connector, male header, Middle screw flange, THT/THR solder connection, 7.62 mm, Number of poles: 2, 90°, Solder pin length (I): 2.6 mm, tinned, black, Box
Order No.	2499800000
Туре	SV-SMT 7.62IT/02/90MSF2 2.6SN BK BX
GTIN (EAN)	4050118513226
Qty.	78 pc(s).
Product data	IEC: 1000 V / 41 A UL: 300 V / 40.5 A
Packaging	Box



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# **Technical data**

Dimensions	and	weights
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Depth	28.3 mm	Depth (inches)	1.114 inch				
Height of lowest version	11.4 mm	Net weight	4.2 g				
System specifications							
Product family	OMNIMATE Power - series BV/SV 7.62HP	Type of connection	Board connection				
Mounting onto the PCB	THT/THR solder connection	Pitch in mm (P)	7.62 mm				
Pitch in inches (P)	0.3 inch	Outgoing elbow	90°				
Number of poles	2	Number of solder pins per pole	2				
Solder pin length (I)	2.6 mm	Solder pin length tolerance	+0.1 / -0.3 mm				
Solder pin dimensions0.8 x 1.0 mm		Solder eyelet hole diameter (D)	1.4 mm				
Solder eyelet hole diameter tolerance (D)+ 0,1 mm		L1 in mm	15.24 mm				
L1 in inches	0.6 inch	Number of rows	1				
Pin series quantity	1	Touch-safe protection acc. to DIN VDE 57 106	safe to back of hand above the printed circuit board				
Touch-safe protection acc. to DIN VDE		Volume resistance					
0470	IP 20		2.00 mΩ				
Tightening torque for screw flange, min.	0.2 Nm	Tightening torque for screw flange, max	. 0.3 Nm				
Plugging cycles	25	Plugging force/pole, max.	12 N				
Pulling force/pole, max.	7 N						

#### **Material data**

Insulating material	PA GF HT3	Colour	black
Colour chart (similar)	RAL 9011	Insulating material group	I
Comparative Tracking Index (CTI)	≥ 600	Insulation strength	≥ 10 <sup>8</sup> Ω
Moisture Level (MSL)	3	UL 94 flammability rating	V-0
Contact material	Copper alloy	Contact surface	tinned
Layer structure of solder connection	13 μm Ni / 46 μm Sn matt	Layer structure of plug contact	13 µm Ni / 46 µm Sn matt
Storage temperature, min.	-40 °C	Storage temperature, max.	70 °C
Operating temperature, min.	-50 °C	Operating temperature, max.	130 °C
Temperature range, installation, min.	-25 °C	Temperature range, installation, max.	130 °C

#### Rated data acc. to IEC

tested acc. to standard		Rated current, min. number of poles	
	IEC 60664-1, IEC 61984	(Tu=20°C)	41 A
Rated current, max. number of poles		Rated current, min. number of poles	
Tu=20°C)	41 A	(Tu=40°C)	41 A
Rated current, max. number of poles		Rated voltage for surge voltage class /	
Tu=40°C)	41 A	pollution degree II/2	1,000 V
Rated voltage for surge voltage class /		Rated voltage for surge voltage class /	
collution degree III/2	630 V	pollution degree III/3	630 V
Rated impulse voltage for surge voltage		Rated impulse voltage for surge voltage	
class/ pollution degree II/2	6 kV	class/ pollution degree III/2	6 kV
Rated impulse voltage for surge voltage		Short-time withstand current resistance	
class/ contamination degree III/3	6 kV		3 x 1s with 420 A



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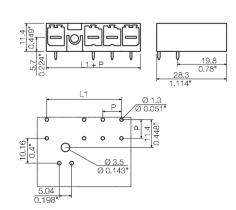
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# **Technical data**

Institute (cURus)	<b>.G</b>	Certificate No. (cURus)	
	U # 155 US		E60693
Rated voltage (Use group B / UL 1059)	300 V	Rated voltage (Use group C / UL 1059)	
Rated voltage (Use group D / UL 1059)		Rated current (Use group B / UL 1059)	40.5 A
Rated current (Use group C / UL 1059)		Rated current (Use group D / UL 1059)	10 A
Clearance distance, min.	6.9 mm	Creepage distance, min.	9.6 mm
Reference to approval values	Specifications are maximum values, details - see approval certificate.		
Packing			
	_		050
Packaging	Box	VPE length	350 mm
VPE width	135 mm	VPE height	40 mm
Classifications			
ETIM 6.0	EC002637	ETIM 7.0	EC002637
ECLASS 9.0	27-44-04-02	ECLASS 9.1	27-44-04-02
ECLASS 9.0 ECLASS 10.0	27-44-04-02	ECLASS 9.1 ECLASS 11.0	27-44-04-02
ECLASS 10.0	27-44-04-02	ECLASS 11.0	27-40-02-01
Important note			
IPC conformity	standards and norms and compl	veloped, manufactured and delivered according y with the assured properties in the data sheet class 2". Further claims on the products can be e	resp. fulfill decorative properties
Notes	Additional colours on request		
	Rated current related to rated	cross-section & min. No. of poles.	
	• P on drawing = pitch		
		mponent itself. Clearance and creepage distant th the relevant application standards.	ces to other components are to
	Long term storage of the prod	uct with average temperature of 50 °C and ave	age humidity 70%, 36 months
Approvals			
Approvala			
Approvals	c <b>Ru</b> s		
UL File Number Search	E60693		
Downloads			
Engineering Data	STEP		
Brochure/Catalogue	Catalogues in PDF-format		

#### Creation date April 15, 2021 10:49:47 PM CEST



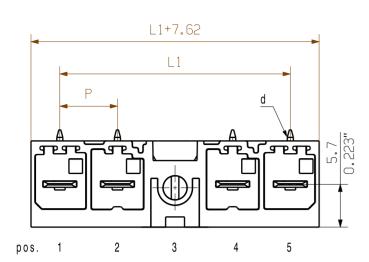


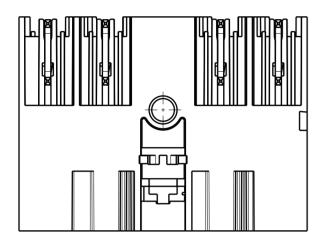


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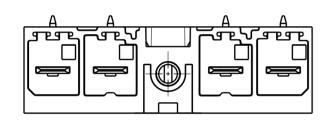
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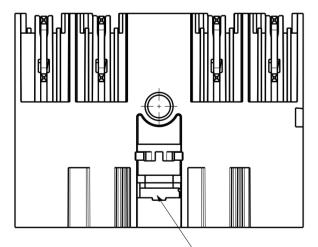
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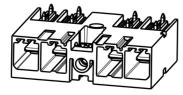
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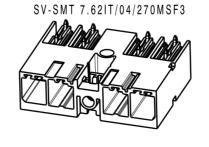
VKMU nur für MSF-Varianten / square nut only for MSF-variants SV-SMT 7.62IT/04/270MF2

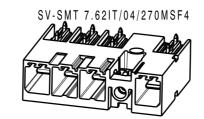
SV-SMT 7.62IT/04/270MF3



SV-SMT 7.62IT/04/270MSF2



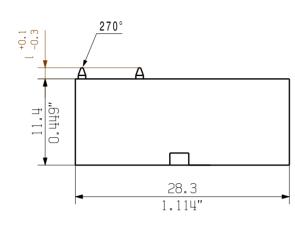


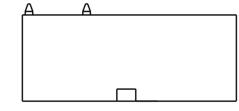


SV-SMT 7.62IT/04/270MF4



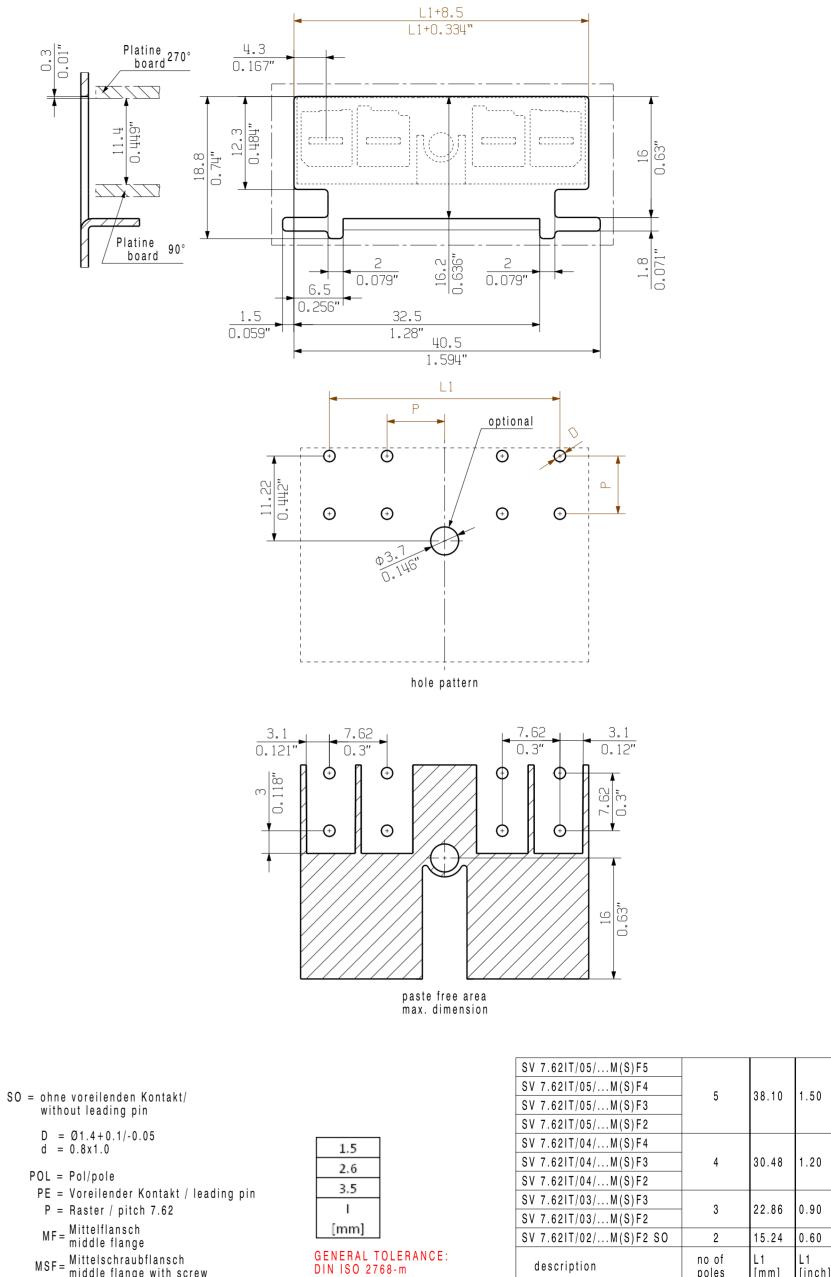






The English version is binding

PolPolPolPolMFPEPolPolPolMFPolPol



MSF = Mittelschraubflansch middle flange with screw

For the mounting of PCBs, it should be noted that the rated data relates only to the PCB components alone.

The neccessary creepage and clearance paths must be observed in connection with the respective applicant in accordance to IEC 664 / VDE 0110. The current-carrying capacity and pitch tolerance is to be determined according to DIN IEC 326 part 3 very fine.

Weidmüller PCB components are tested to the DIN EN 61984 standard, and are valid for its field of application. Provided that the components are used to the intended purpose, all requirements with respect to the occuring of electrical, mechanical, thermic and corrosive stress will be satisfied.

		01 1.0211/00/.				5 3810	1150 L										
		SV	7.62IT/05/	M(S)F3			30.10	1.50	Pol	Pol	MF	Pol	Pol	Pol			
		SV	7.62IT/05/	M(S)F2					PE	MF	Pol	Pol	Pol	Pol			
7		SV 7.62IT/04/M(S)F4							Pol	Pol	Pol	MF	PE				
-		SV	7.62IT/04/	M(S)F3	4 30.48 1			1.20	Pol	Pol	MF	Pol	Pol				
-		SV	7.62IT/04/	M(S)F2					PE	MF	Pol	Pol	Pol				
-		SV	7.62IT/03/	M(S)F3		2	00.00	0.00	Pol	Pol	MF	PE					
		S۷	7.62IT/03/	M(S)F2		3 22.86		0.90	PE	MF	Pol	Pol					
		S۷	7.62IT/02/	M(S)F2	S0	2	15.24	0.60	Pol	MF	Pol						
TOLERANCE:			description			no of	L1	L1	1	2	3	4	5	6	7	8	9
2768-M		description				poles	[mm]	[inch]	position MF								
EC00002212				Prim PLM	Part	No.: 225880		Prim	ERP	Ра	rt N	0.:	249	9955	500	0 0	
	M a						_		6	2	4 5	: ^					$\mathbb{C}$
First Issue Date	IVI C	x. 1103		Weidmüller ⁄ 🗠													
14.11.2016		Modification					<u> </u>		She	eet	16	;	o f	17	S	hee	ts
16			Date	Name													
Drawn 30.08.2019			Helis, Maria	SV-SMT 7 62HP/IT/ /90/270													
	Res	ponsible		Döhrer, Karl	er, Karl STISTLEISTE												
1 Size: /	A2 App	roved	09.10.2019	Lang, Thomas													
Assembly					Prod	uct file: 74	07 BLF	7.50HP									
	1 Size: /	768-m   EC00002212   First Issue Date   14.11.2016   Dran   Res   1   Size: A2	SV   SV	SV 7.62IT/05/   SV 7.62IT/04/   SV 7.62IT/04/   SV 7.62IT/04/   SV 7.62IT/04/   SV 7.62IT/04/   SV 7.62IT/04/   SV 7.62IT/03/   SV 7.62IT/03/   SV 7.62IT/02/   SV 7.62IT/02/   description   EC00002212   .   First Issue Date   14.11.2016   Max. nos.   Pate   Drawn   30.08.2019   Responsible   1 Size: A2	SV 7.62IT/04/M(S)F3     SV 7.62IT/04/M(S)F3     SV 7.62IT/03/M(S)F3     SV 7.62IT/03/M(S)F3     SV 7.62IT/03/M(S)F3     SV 7.62IT/03/M(S)F3     SV 7.62IT/03/M(S)F2     SV 7.62IT/03/M(S)F2     SV 7.62IT/02/M(S)F2     SV 7.62IT/02/M(S)F2     SV 7.62IT/02/M(S)F2     SV 7.62IT/02/M(S)F2     SV 7.62IT/02/M(S)F2     SV 7.62IT/02/M(S)F2     Max. nos.     Prim PLM     Max. nos.     Modification     Date     Drawn     30.08.2019     Helis, Maria     Responsible     Döhrer, Karl     1   Size: A2	SV 7.62IT/05/M(S)F3   SV 7.62IT/05/M(S)F2   SV 7.62IT/04/M(S)F4   SV 7.62IT/04/M(S)F3   SV 7.62IT/04/M(S)F3   SV 7.62IT/04/M(S)F3   SV 7.62IT/03/M(S)F2   SV 7.62IT/03/M(S)F2   SV 7.62IT/03/M(S)F2   SV 7.62IT/03/M(S)F2   SV 7.62IT/02/M(S)F2   SV 7.62IT/02/M(S)	SV 7.62IT/05/M(S)F3   5     SV 7.62IT/05/M(S)F2   5     SV 7.62IT/04/M(S)F2   3     SV 7.62IT/04/M(S)F3   4     SV 7.62IT/04/M(S)F3   4     SV 7.62IT/04/M(S)F3   3     SV 7.62IT/03/M(S)F2   3     SV 7.62IT/03/M(S)F2   3     SV 7.62IT/03/M(S)F2   3     SV 7.62IT/02/M(S)F2   2     TOLERANCE:   description   no of poles     First Issue Date   Max. nos.   Medification     I   Max. nos.   Weidmüll     Drawn   30.08.2019   Helis, Maria     SV-   Döhrer, Karl   SV-     1   Size: A2   Approved   09.10.2019	SV 7.62IT/05/M(S)F3   5   38.10     SV 7.62IT/05/M(S)F3   SV 7.62IT/04/M(S)F2   30.48     SV 7.62IT/04/M(S)F3   4   30.48     SV 7.62IT/04/M(S)F3   4   30.48     SV 7.62IT/04/M(S)F3   4   30.48     SV 7.62IT/04/M(S)F3   3   22.86     SV 7.62IT/03/M(S)F2   3   22.86     SV 7.62IT/03/M(S)F2   3   22.86     SV 7.62IT/02/M(S)F2   3   22.86     SV 7.62IT/02/M(S)F2   3   22.86     SV 7.62IT/02/M(S)F2   2   15.24     description   no of poles   L1 [mm]     EC00002212     Max. nos.     Max. nos.   Max. nos.   Weidmüller   SV-SMT 7     Modification   Date   Name   SV-SMT 7     I Size: A2 Approved   09.10.2019   Lang. Thomas   N	SV 7.62IT/05/M(S)F3   5   38.10   1.50     SV 7.62IT/05/M(S)F2   SV 7.62IT/04/M(S)F2   4   30.48   1.20     SV 7.62IT/04/M(S)F3   4   30.48   1.20     SV 7.62IT/04/M(S)F3   3   22.86   0.90     SV 7.62IT/03/M(S)F2   3   22.86   0.90     SV 7.62IT/03/M(S)F2   3   22.86   0.90     SV 7.62IT/02/M(S)F2   2   15.24   0.60     Image: Addition   Max. nos.   No of poles   L1     Max. nos.   Max. nos.   Weidmüller   SV     Modification   Date   Name   SV-SMT 7.62HP/     Toze: A2   Approved   09.10.2019   Lang. Thomas   SV-SMT 7.62HP/	SV 7.621T/05/M(S)F3   5   38.10   1.50   Pol     SV 7.621T/05/M(S)F2   SV 7.621T/04/M(S)F4   4   30.48   1.20   Pol     SV 7.621T/04/M(S)F3   4   30.48   1.20   Pol   Pol     SV 7.621T/04/M(S)F3   4   30.48   1.20   Pol   Pol     SV 7.621T/04/M(S)F3   4   30.48   1.20   Pol   Pol     SV 7.621T/03/M(S)F3   3   22.86   0.90   Pol   PE     SV 7.621T/03/M(S)F3   3   22.86   0.90   PE     SV 7.621T/02/M(S)F2   2   15.24   0.60   Pol     SV 7.621T/02/M(S)F2   2   15.24   0.60   Pol     SV 7.621T/02/M(S)F2   2   15.24   0.60   Pol     SV 7.621T/02/M(S)F2   Prim PLM Part No.: 225880   Prim ERP     Max. nos.   Max. nos.   Weidmmüller   6     Drawn   30.08.2019   Helis, Maria   SV-SMT 7.62HP/IT/     STISTLEIST   MALE HEAD   StistLEIST	SV 7.621T/05/M(S)F3   5   38.10   1.50   Pol Pol     SV 7.621T/05/M(S)F2   SV 7.621T/04/M(S)F4   4   30.48   1.20   Pol Pol     SV 7.621T/04/M(S)F3   4   30.48   1.20   Pol Pol   Pol Pol     SV 7.621T/04/M(S)F3   4   30.48   1.20   Pol Pol   Pol Pol     SV 7.621T/04/M(S)F3   4   30.48   1.20   Pol Pol   Pol Pol     SV 7.621T/03/M(S)F3   3   22.86   0.90   Pol Pol   Pol Pol     SV 7.621T/03/M(S)F2   3   22.86   0.90   Pol Pol   Pol Pol     SV 7.621T/03/M(S)F2   3   22.86   0.90   Pol Pol Pol   Pel Pol     SV 7.621T/03/M(S)F2   3   22.86   0.90   Pel MF     SV 7.621T/02/M(S)F2   15.24   0.60   Pol MF     Inchi   Max. nos.   Negledmüller   Max.   pol     Max. nos.   Max. nos.   Maxe   SV-SMT 7.62HP/IT//   StistLeiste     Drawn   30.08.2019   Helis, Maria <td>SV 7.621T/05/M(S)F3   5   38.10   1.50   Pol Pol MF PE MF Pol     SV 7.621T/04/M(S)F4   30.48   1.20   Pol Pol MF PE MF Pol     SV 7.621T/04/M(S)F3   4   30.48   1.20   Pol Pol MF PE MF Pol     SV 7.621T/04/M(S)F3   3   22.86   0.90   Pol Pol MF PE MF Pol     SV 7.621T/03/M(S)F2   3   22.86   0.90   Pol Pol MF PE MF Pol     SV 7.621T/03/M(S)F2   3   22.86   0.90   Pol MF PE MF Pol     SV 7.621T/02/M(S)F2   3   22.86   0.90   Pol MF Pol     SV 7.621T/02/M(S)F2   2   15.24   0.60   Pol MF Pol     SV 7.621T/02/M(S)F2 SO   2   15.24   0.60   Pol MF Pol     Gescription   no of poles   L1 [mm]   L1   1   2   3     First Issue Date   Max. nos.   Weidmüller   Steet 16   Steet 16     Drawn   30.08.2019   Helis, Maria   SV-SMT 7.62HP/IT//90/ STISTLEISTE   StiSTLEISTE     1   Size: A2   Approved   09.10.2019   Lang</td> <td>SV 7.621T/05/M(S)F3   5   38.10   1.50   Pol Pol MF Pol Pol MF Pol Pol MF     SV 7.621T/04/M(S)F4   SV 7.621T/04/M(S)F3   4   30.48   1.20   Pol Pol MF Pol Pol MF     SV 7.621T/04/M(S)F3   4   30.48   1.20   Pol Pol MF Pol Pol MF     SV 7.621T/04/M(S)F3   3   22.86   0.90   Pol Pol MF Pol Pol MF Pol Pol SV 7.621T/03/M(S)F2   3     SV 7.621T/03/M(S)F2   3   22.86   0.90   Pol MF Pol Pol MF Pol Pol SV 7.621T/02/M(S)F2   3   22.86   0.90   Pol MF Pol Pol Pol MF Pol Pol SV 7.621T/02/M(S)F2   3   4   30.48   1.20   Pol Pol MF Pol Pol Pol MF Pol Pol SV 7.621T/02/M(S)F2   3   22.86   0.90   Pol MF Pol Pol Pol MF Pol Pol SV 7.621T/02/M(S)F2   3   3   22.86   0.90   Pol MF Pol Pol Pol MF Pol Pol SV 7.621T/02/M(S)F2   3   4   30.48   1.20   9</td> <td>SV 7.621T/05/M(S)F3   5   38.10   1.50   Pol Pol MF Pol Pol   Pel Pol Pol Pol     SV 7.621T/05/M(S)F2   SV 7.621T/04/M(S)F4   A   30.48   1.20   Pol Pol MF Pol Pol Pol   Pel Pol Pol MF Pe     SV 7.621T/04/M(S)F3   4   30.48   1.20   Pol Pol MF Pol Pol Pol Pol   Pel Pol MF Pe     SV 7.621T/04/M(S)F3   4   30.48   1.20   Pol Pol MF Pe   Pol Pol Pol MF Pe     SV 7.621T/03/M(S)F2   3   22.86   0.90   Pel MF Pol Pol Pol   Pel Pol Pol MF Pe     SV 7.621T/03/M(S)F2   3   22.86   0.90   Pel MF Pol Pol Pol   Pel Pol Pol     SV 7.621T/02/M(S)F2 SO   2   15.24   0.60   Pol MF Pol   Pol Pol     SV 7.621T/02/M(S)F2 SO   2   15.24   0.60   Pol MF Pol   Pol Pol     SV 7.621T/02/M(S)F2 SO   2   15.24   0.60   Pol MF Pol   Pol Pol     Max. nos.   Max. nos.   Prim PLM Part No.: 225880   Prim ERP Part No.: 245   Prawing no.     First Issue Date   Date   Name   Stort 7.62HP/IT//90/2</td> <td>SV 7.621T/05/M(S)F3   5   38.10   1.50   Pol Pol MF Pol Pol Pol Pol     SV 7.621T/05/M(S)F2   Pol Pol MF Pol Pol Pol Pol Pol   Pol Pol MF Pol Pol Pol   Pol Pol MF Pol Pol Pol     SV 7.621T/04/M(S)F3   4   30.48   1.20   Pol Pol MF Pol Pol Pol     SV 7.621T/04/M(S)F3   4   30.48   1.20   Pol Pol MF Pol Pol Pol     SV 7.621T/04/M(S)F3   3   22.86   0.90   Pol Pol MF Pol Pol     SV 7.621T/03/M(S)F2   3   22.86   0.90   Pol Pol MF Pol Pol     SV 7.621T/02/M(S)F2   3   22.86   0.90   Pol Pol MF Pol Pol     SV 7.621T/02/M(S)F2   3   22.86   0.90   Pol Pol MF Pol   0     SV 7.621T/02/M(S)F2   2   15.24   0.60   Pol MF Pol   0     SV 7.621T/02/M(S)F2   2   15.24   0.60   Pol MF Pol   0     SV 7.621T/02/M(S)F2   Prim PLM Part No.: 225880   Prim ERP Part No.: 249955   0   0     Hax. nos.   Max. nos.   Max. nos.   Max. nos.   Stistisusue Date   0   0</td> <td>SV 7.621T/05/M(S)F3   5   38.10   1.50   Pol Pol MF Pol Pol Pol     SV 7.621T/05/M(S)F2   SV 7.621T/04/M(S)F3   4   30.48   1.20   Pol Pol MF Pol Pol   Pol     SV 7.621T/04/M(S)F3   4   30.48   1.20   Pol Pol MF Pol Pol   Pol     SV 7.621T/04/M(S)F3   4   30.48   1.20   Pol Pol MF Pol Pol   Pol     SV 7.621T/04/M(S)F3   3   22.86   0.90   Pol Pol MF Pol Pol   Pol     SV 7.621T/03/M(S)F2   3   22.86   0.90   Pol Pol MF Pol   Pol     SV 7.621T/02/M(S)F2   3   22.86   0.90   Pol Pol MF Pol   Pol     SV 7.621T/02/M(S)F2   3   22.86   0.90   Pol MF Pol   Image: String pol     SV 7.621T/02/M(S)F2   2   15.24   0.60   Pol MF Pol   Image: String pol     SV 7.621T/02/M(S)F2   1   Prim PLM Part No.: 225880   Prim ERP Part No.: 24995500     Max. nos.   Max. nos.   Modification   Prim PLM Part No.: 225880   Prim ERP Part No.: 24995500     Drawing no.</td> <td>SV 7.621T/05/M(S)F3   5   38.10   1.50   Pol Pol MF Pol Pol   Pol Pol     SV 7.621T/04/M(S)F2   SV 7.621T/04/M(S)F3   4   30.48   1.20   Pol Pol MF Pol Pol   0     SV 7.621T/04/M(S)F3   4   30.48   1.20   Pol Pol MF Pol Pol   0   0     SV 7.621T/04/M(S)F3   4   30.48   1.20   Pol Pol MF Pol Pol   0   0     SV 7.621T/04/M(S)F3   3   22.86   0.90   Pol Pol MF Pol   0   0     SV 7.621T/03/M(S)F2   3   22.86   0.90   Pol Pol MF Pol   0   0     SV 7.621T/02/M(S)F2   3   22.86   0.90   Pol Pol MF Pol   0   0   0     SV 7.621T/02/M(S)F2   3   22.86   0.90   Pol MF Pol Pol   0   <td< td=""></td<></td>	SV 7.621T/05/M(S)F3   5   38.10   1.50   Pol Pol MF PE MF Pol     SV 7.621T/04/M(S)F4   30.48   1.20   Pol Pol MF PE MF Pol     SV 7.621T/04/M(S)F3   4   30.48   1.20   Pol Pol MF PE MF Pol     SV 7.621T/04/M(S)F3   3   22.86   0.90   Pol Pol MF PE MF Pol     SV 7.621T/03/M(S)F2   3   22.86   0.90   Pol Pol MF PE MF Pol     SV 7.621T/03/M(S)F2   3   22.86   0.90   Pol MF PE MF Pol     SV 7.621T/02/M(S)F2   3   22.86   0.90   Pol MF Pol     SV 7.621T/02/M(S)F2   2   15.24   0.60   Pol MF Pol     SV 7.621T/02/M(S)F2 SO   2   15.24   0.60   Pol MF Pol     Gescription   no of poles   L1 [mm]   L1   1   2   3     First Issue Date   Max. nos.   Weidmüller   Steet 16   Steet 16     Drawn   30.08.2019   Helis, Maria   SV-SMT 7.62HP/IT//90/ STISTLEISTE   StiSTLEISTE     1   Size: A2   Approved   09.10.2019   Lang	SV 7.621T/05/M(S)F3   5   38.10   1.50   Pol Pol MF Pol Pol MF Pol Pol MF     SV 7.621T/04/M(S)F4   SV 7.621T/04/M(S)F3   4   30.48   1.20   Pol Pol MF Pol Pol MF     SV 7.621T/04/M(S)F3   4   30.48   1.20   Pol Pol MF Pol Pol MF     SV 7.621T/04/M(S)F3   3   22.86   0.90   Pol Pol MF Pol Pol MF Pol Pol SV 7.621T/03/M(S)F2   3     SV 7.621T/03/M(S)F2   3   22.86   0.90   Pol MF Pol Pol MF Pol Pol SV 7.621T/02/M(S)F2   3   22.86   0.90   Pol MF Pol Pol Pol MF Pol Pol SV 7.621T/02/M(S)F2   3   4   30.48   1.20   Pol Pol MF Pol Pol Pol MF Pol Pol SV 7.621T/02/M(S)F2   3   22.86   0.90   Pol MF Pol Pol Pol MF Pol Pol SV 7.621T/02/M(S)F2   3   3   22.86   0.90   Pol MF Pol Pol Pol MF Pol Pol SV 7.621T/02/M(S)F2   3   4   30.48   1.20   9	SV 7.621T/05/M(S)F3   5   38.10   1.50   Pol Pol MF Pol Pol   Pel Pol Pol Pol     SV 7.621T/05/M(S)F2   SV 7.621T/04/M(S)F4   A   30.48   1.20   Pol Pol MF Pol Pol Pol   Pel Pol Pol MF Pe     SV 7.621T/04/M(S)F3   4   30.48   1.20   Pol Pol MF Pol Pol Pol Pol   Pel Pol MF Pe     SV 7.621T/04/M(S)F3   4   30.48   1.20   Pol Pol MF Pe   Pol Pol Pol MF Pe     SV 7.621T/03/M(S)F2   3   22.86   0.90   Pel MF Pol Pol Pol   Pel Pol Pol MF Pe     SV 7.621T/03/M(S)F2   3   22.86   0.90   Pel MF Pol Pol Pol   Pel Pol Pol     SV 7.621T/02/M(S)F2 SO   2   15.24   0.60   Pol MF Pol   Pol Pol     SV 7.621T/02/M(S)F2 SO   2   15.24   0.60   Pol MF Pol   Pol Pol     SV 7.621T/02/M(S)F2 SO   2   15.24   0.60   Pol MF Pol   Pol Pol     Max. nos.   Max. nos.   Prim PLM Part No.: 225880   Prim ERP Part No.: 245   Prawing no.     First Issue Date   Date   Name   Stort 7.62HP/IT//90/2	SV 7.621T/05/M(S)F3   5   38.10   1.50   Pol Pol MF Pol Pol Pol Pol     SV 7.621T/05/M(S)F2   Pol Pol MF Pol Pol Pol Pol Pol   Pol Pol MF Pol Pol Pol   Pol Pol MF Pol Pol Pol     SV 7.621T/04/M(S)F3   4   30.48   1.20   Pol Pol MF Pol Pol Pol     SV 7.621T/04/M(S)F3   4   30.48   1.20   Pol Pol MF Pol Pol Pol     SV 7.621T/04/M(S)F3   3   22.86   0.90   Pol Pol MF Pol Pol     SV 7.621T/03/M(S)F2   3   22.86   0.90   Pol Pol MF Pol Pol     SV 7.621T/02/M(S)F2   3   22.86   0.90   Pol Pol MF Pol Pol     SV 7.621T/02/M(S)F2   3   22.86   0.90   Pol Pol MF Pol   0     SV 7.621T/02/M(S)F2   2   15.24   0.60   Pol MF Pol   0     SV 7.621T/02/M(S)F2   2   15.24   0.60   Pol MF Pol   0     SV 7.621T/02/M(S)F2   Prim PLM Part No.: 225880   Prim ERP Part No.: 249955   0   0     Hax. nos.   Max. nos.   Max. nos.   Max. nos.   Stistisusue Date   0   0	SV 7.621T/05/M(S)F3   5   38.10   1.50   Pol Pol MF Pol Pol Pol     SV 7.621T/05/M(S)F2   SV 7.621T/04/M(S)F3   4   30.48   1.20   Pol Pol MF Pol Pol   Pol     SV 7.621T/04/M(S)F3   4   30.48   1.20   Pol Pol MF Pol Pol   Pol     SV 7.621T/04/M(S)F3   4   30.48   1.20   Pol Pol MF Pol Pol   Pol     SV 7.621T/04/M(S)F3   3   22.86   0.90   Pol Pol MF Pol Pol   Pol     SV 7.621T/03/M(S)F2   3   22.86   0.90   Pol Pol MF Pol   Pol     SV 7.621T/02/M(S)F2   3   22.86   0.90   Pol Pol MF Pol   Pol     SV 7.621T/02/M(S)F2   3   22.86   0.90   Pol MF Pol   Image: String pol     SV 7.621T/02/M(S)F2   2   15.24   0.60   Pol MF Pol   Image: String pol     SV 7.621T/02/M(S)F2   1   Prim PLM Part No.: 225880   Prim ERP Part No.: 24995500     Max. nos.   Max. nos.   Modification   Prim PLM Part No.: 225880   Prim ERP Part No.: 24995500     Drawing no.	SV 7.621T/05/M(S)F3   5   38.10   1.50   Pol Pol MF Pol Pol   Pol Pol     SV 7.621T/04/M(S)F2   SV 7.621T/04/M(S)F3   4   30.48   1.20   Pol Pol MF Pol Pol   0     SV 7.621T/04/M(S)F3   4   30.48   1.20   Pol Pol MF Pol Pol   0   0     SV 7.621T/04/M(S)F3   4   30.48   1.20   Pol Pol MF Pol Pol   0   0     SV 7.621T/04/M(S)F3   3   22.86   0.90   Pol Pol MF Pol   0   0     SV 7.621T/03/M(S)F2   3   22.86   0.90   Pol Pol MF Pol   0   0     SV 7.621T/02/M(S)F2   3   22.86   0.90   Pol Pol MF Pol   0   0   0     SV 7.621T/02/M(S)F2   3   22.86   0.90   Pol MF Pol Pol   0 <td< td=""></td<>

# Wave Solder Profile

### **Recommended wave solderding profiles**

# Weidmüller 🟵

#### Weidmüller Interface GmbH & Co. KG

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**Double Wave:** 

Single Wave:



#### Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.

# **Reflow Solder Profile**

### **Recommended reflow soldering profile**



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Time [sec]

#### **Reflow soldering profile**

The perfect soldering profile for SMT Surface Mount Technology is one the most exiting question in SMT production. But there are more than one correct answer: The diagram of temperature-on-time is related to processing features of solder paste and to maximum load of components.

We have to consider the following parameters:

- Time for pre heating
- Maximum temperature
- Time above melting point
- Time for cooling
- Maximum heating rate
- · Maximum cooling rate

We recommend a typical solder profile with associated process limits. With preheating components and board are prepared smoothly for the solder phase. Heating rate is typically  $\leq +3$ K/s. In parallel the solder paste is ,activated'. The time above melting point of 217°C the paste gets liquid and components and boards begin to connect. The maximum temperature of 245°C to 254°C should stay between 10 and 40 seconds. In the cooling phase at  $\geq$  -6K/s solder is cured. Board and components cool down while avoiding cold cracks.