

Weidmüller Interface GmbH & Co. KG

Klingenbergstraße 26 D-32758 Detmold Germany

www.weidmueller.com

Product image









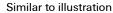












High-temperature-resistant pin header (SC-SMT 90LF) in 3.81-mm pitch (0.15 inch)

- Plugging direction parallel to PCB (recumbent)
- With solder flange (LF).
- Packed either in box (BX) or on anti-static roll (tape-onreel, RL)
- Pin length of either 1.5 mm or 3.2 mm

Weidmüller's 3.81-mm-pitch (0.15 inch) plug-in connectors are compatible with the layouts of standard connectors and offer space for labelling.

General ordering data

Version	PCB plug-in connector, male header, Solder flange, THT/THR solder connection, 3.81 mm, Number of poles: 16, 90°, Solder pin length (I): 3.2 mm, tinned, black, Box
Order No.	<u>1863870000</u>
Туре	SC-SMT 3.81/16/90LF 3.2SN BK BX
GTIN (EAN)	4032248429097
Qty.	50 pc(s).
Product data	IEC: 320 V / 17.5 A UL: 300 V / 11 A
Packaging	Box

Creation date March 25, 2021 10:11:39 PM CET



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Technical data

Dimensions and weights

Depth	9.2 mm	Depth (inches)	0.362 inch
Height	10.3 mm	Height (inches)	0.406 inch
Height of lowest version	7.1 mm	Net weight	4.6 g
Width	71.25 mm	Width (inches)	2.805 inch

System specifications

Draduat family	OMNIMATE Signal - series	Type of connection		
Product family	BC/SC 3.81	Type of connection	Board connection	
Mounting onto the PCB	THT/THR solder connection	Pitch in mm (P)	3.81 mm	
Pitch in inches (P)	0.15 inch	Outgoing elbow	90°	
Number of poles	16	Number of solder pins per pole	1	
Solder pin length (I)	3.2 mm	Solder pin length tolerance	0 / -0,02 mm	
Solder pin dimensions	d = 1.0 mm, Octagonal	Solder pin dimensions = d tolerance	0 / -0,04 mm	
Solder eyelet hole diameter (D)	1.3 mm	Solder eyelet hole diameter tolerance (D)+ 0,1 mm		
Outside diameter of solder pad	2.1 mm	Template aperture diameter	1.9 mm	
L1 in mm	57.15 mm	L1 in inches	2.25 inch	
Number of rows	1	Pin series quantity	1	
Touch-safe protection acc. to DIN VDE		Touch-safe protection acc. to DIN VDE		
57 106	Safe from finger touch	0470	IP 20	
Volume resistance	≤5 mΩ	Can be coded	Yes	

Material data

Insulating material	LCP GF	Colour	black
Colour chart (similar)	RAL 9011	Insulating material group	Illa
Comparative Tracking Index (CTI)	≥ 175	Moisture Level (MSL)	1
UL 94 flammability rating	V-0	Contact material	Copper alloy
Contact surface	tinned	Storage temperature, min.	-40 °C
Storage temperature, max.	70 °C	Operating temperature, min.	-50 °C
Operating temperature, max.	120 °C	Temperature range, installation, min.	-25 °C
Temperature range, installation, max.	120 °C		

Rated data acc. to IEC

tested acc. to standard	IEC 60664-1, IEC 61984	Rated current, min. number of poles (Tu=20°C)	17.5 A
Rated current, max. number of poles (Tu=20°C)	13.9 A	Rated current, min. number of poles (Tu=40°C)	17 A
Rated current, max. number of poles (Tu=40°C)	12.4 A	Rated voltage for surge voltage class / pollution degree II/2	320 V
Rated voltage for surge voltage class / pollution degree III/2	160 V	Rated voltage for surge voltage class / pollution degree III/3	160 V
Rated impulse voltage for surge voltage class/ pollution degree II/2	2.5 kV	Rated impulse voltage for surge voltage class/ pollution degree III/2	2.5 kV
Rated impulse voltage for surge voltage class/ contamination degree III/3	2.5 kV	Short-time withstand current resistance	3 x 1s with 76 A



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E60693

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Technical data

Rated data acc. to CSA

Institute (CSA)

Certificate No. (CSA)

Rated voltage (Use group B / CSA) 300 V

Reference to approval values

Specifications are maximum values, details -

Rated data acc. to UL 1059

Institute (cURus) Certificate No. (cURus)

see approval certificate.

see approval certificate.

Rated voltage (Use group B / UL 1059) 300 V
Rated current (Use group B / UL 1059) 11 A
Reference to approval values Specifications are maximum values, details -

Rated voltage (Use group D / UL 1059) 300 V
Rated current (Use group D / UL 1059) 11 A

Packing

Packaging	Box	VPE length	80 mm
VPE width	85 mm	VPE height	100 mm

Classifications

ETIM 6.0	EC002637	ETIM 7.0	EC002637
ECLASS 9.0	27-44-04-02	ECLASS 9.1	27-44-04-02
ECLASS 10.0	27-44-04-02	ECLASS 11.0	27-46-02-01

Important note

IPC conformity	Conformity: The products are developed, manufactured and delivered according international recognized standards and norms and comply with the assured properties in the data sheet resp. fulfill decorative properties in accordance with IPC-A-610 "Class 2". Further claims on the products can be evaluated on request.
Notes	Rated current related to rated cross-section & min. No. of poles.
	 Rated data refer only to the component itself. Clearance and creepage distances to other components are to be designed in accordance with the relevant application standards.

- P on drawing = pitch
- Long term storage of the product with average temperature of 50 °C and average humidity 70%, 36 months

Approvals

Approvals



ROHS	Conform
UL File Number Search	E60693



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Technical data

Downloads

Approval/Certificate/Document of	
Conformity	Declaration of the Manufacturer
Engineering Data	<u>STEP</u>
Product Change Notification	Standardization of M2.5 square nut -DE Standardization of M2.5 square nut -EN



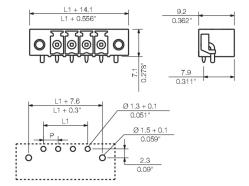
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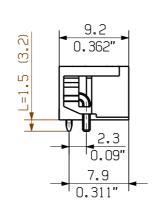
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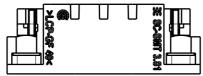
Drawings

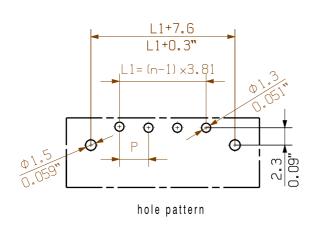
Dimensional drawing

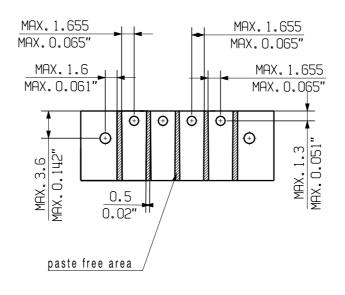


L1+14.1 L1+0.556









1:1

2,252 57,15 15 53,34 2,102 14 49,53 1,951 13 45,72 1,801 12 41,91 1,651 11 38,1 1,501 10 34,29 1,351 9 30,48 1,201

pin length tolerance 8 26,67 1,051 22,86 7 0,901 6 19,05 0,751 0,0 1,5 -0,2 15,24 0,600 5 11,43 0,450 0,0 3,2 -0,2 3 7,62 0,300 3,81 2 0,150 0,1 2.1

n = Polzahl/no of poles shown: SC-SMT3.81/04/90LF

P = Raster/pitch

rated data relates only to the PCB components The neccessary creepage and clearance paths must be observed in connection with the respective applicant in accordance to IEC 664 / VDE 0110.

For the mounting of PCBs, it should be noted that the

The current-carrying capacity and pitch tolerance is to be determined according to DIN IEC 326 part 3 very fine.

Weidmüller PCB components are tested to the DIN EN 61984 standard, and are valid for its field of application. Provided that the components are used to the intended purpose, all requirements with respect to the occuring of electrical, mechanical, thermic and corrosive stress will be satisfied.

GENERAL TOLERANCE:						
DIN ISO 2768-m RoHS BOMPLIANT	106980/5 02.08.18 HE	100 00 40 HELIC MA 00		We	/ei	
	Modifi	cation			_	
		Date		Name	Г	
	Drawn	11.11.2	004	POCTA_C		
	Responsible			AMANN_A		
Scale: 5:1	Checked	29.08.2	018	HELIS_MA		
Supersedes: .	Approved			LANG_T	Р	

idmüller 🏂 Drawing no. Issue no Sheet 03 of 05 sheets

SC-SMT 3.81/02...16/90...

MALE HEADER Product file: SC-SMT 3.81

7278

n L1 [mm] L1 [lnch]

Cat.no.:

STIFTLEISTE



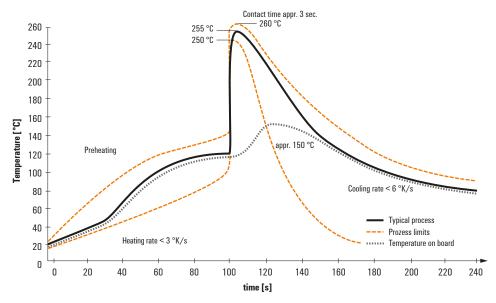
Recommended wave solderding profiles

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Single Wave:



Double Wave:



Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.

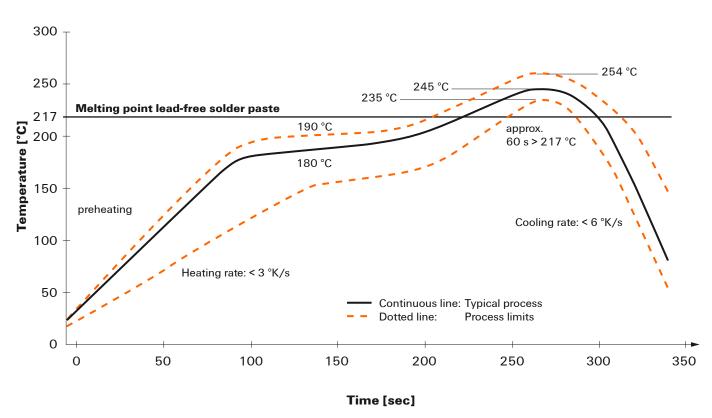


Recommended reflow soldering profile

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Reflow soldering profile

The perfect soldering profile for SMT Surface Mount Technology is one the most exiting question in SMT production. But there are more than one correct answer: The diagram of temperature-on-time is related to processing features of solder paste and to maximum load of components.

We have to consider the following parameters:

- · Time for pre heating
- Maximum temperature
- Time above melting point
- Time for cooling
- · Maximum heating rate
- · Maximum cooling rate

We recommend a typical solder profile with associated process limits. With preheating components and board are prepared smoothly for the solder phase. Heating rate is typically $\leq +3$ K/s. In parallel the solder paste is ,activated'. The time above melting point of 217°C the paste gets liquid and components and boards begin to connect. The maximum temperature of 245°C to 254°C should stay between 10 and 40 seconds. In the cooling phase at \geq -6K/s solder is cured. Board and components cool down while avoiding cold cracks.