



# HTF18L-P1G5BB

SureSense

HYBRID PHOTOELECTRIC SENSORS

**SICK**  
Sensor Intelligence.



Illustration may differ



### Ordering information

Type	Part no.
HTF18L-P1G5BB	1075812

Other models and accessories → [www.sick.com/SureSense](http://www.sick.com/SureSense)

### Detailed technical data

#### Features

<b>Device version</b>	Standard
<b>Sensor/ detection principle</b>	Photoelectric proximity sensor, Foreground suppression
<b>Dimensions (W x H x D)</b>	16.2 mm x 45.5 mm x 31.8 mm
<b>Housing design (light emission)</b>	Hybrid
<b>Thread diameter (housing)</b>	M18
<b>Mounting system type</b>	M18, nose / side (24.1 ... 25.4 mm)
<b>Housing color</b>	Blue
<b>Sensing range max.</b>	40 mm ... 300 mm <sup>1)</sup>
<b>Sensing range</b>	40 mm ... 200 mm <sup>2)</sup>
<b>Type of light</b>	Visible red light
<b>Light source</b>	Laser <sup>3) 4)</sup>
<b>Light spot size (distance)</b>	2 mm (120 mm)
<b>Wave length</b>	655 nm
<b>Laser class</b>	I
<b>Adjustment</b>	
	Potentiometer, right Sensitivity
	Potentiometer, left None
<b>Special applications</b>	Detecting small objects

<sup>1)</sup> Object with 90 % reflectance (referred to standard white, DIN 5033).

<sup>2)</sup> Object with 6 % reflectance (referred to standard black, DIN 5033).

<sup>3)</sup> Average service life: 50,000 h at T<sub>U</sub> = +25 °C.

<sup>4)</sup> CLASS 1 LASER PRODUCT EN60825-1:2014, IEC60825-1:2014, Maximum pulse power < 2,5 mW, Pulse length: 4 μs, Wavelength: 650 ... 670 nm, Complies with 21 CFR 1040.10 and 1040.11 except for deviations pursuant to Laser Notice No. 50, dated June 24, 2007.

<b>Special features</b>	Signal strength light bar
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 4) CLASS 1 LASER PRODUCT EN60825-1:2014, IEC60825-1:2014, Maximum pulse power < 2,5 mW, Pulse length: 4  $\mu\text{s}$ , Wavelength: 650 ... 670 nm, Complies with 21 CFR 1040.10 and 1040.11 except for deviations pursuant to Laser Notice No. 50, dated June 24, 2007.

## Mechanics/electronics

<b>Supply voltage</b>	10 V DC ... 30 V DC
<b>Ripple</b>	< 5 V <sub>pp</sub> <sup>1)</sup>
<b>Current consumption</b>	20 mA <sup>2)</sup>
<b>Switching output</b>	PNP
<b>Output function</b>	Complementary
<b>Switching mode</b>	Light/dark switching
<b>Switching output detail</b>	
Switching output Q1	PNP, Light switching
Switching output Q2	PNP, Dark switching
<b>Output current I<sub>max</sub></b>	≤ 100 mA
<b>Response time</b>	≤ 0.5 ms <sup>3)</sup>
<b>Switching frequency</b>	1,000 Hz <sup>4)</sup>
<b>Connection type</b>	Cable open end, 2,000 mm
<b>Cable material</b>	PVC
<b>Conductor cross-section</b>	0.2 mm <sup>2</sup>
<b>Circuit protection</b>	A <sup>5)</sup> B <sup>6)</sup> D <sup>7)</sup>
<b>Protection class</b>	III
<b>Weight</b>	18 g
<b>Housing material</b>	Plastic, VISTAL®
<b>Optics material</b>	Plastic, PMMA
<b>Enclosure rating</b>	IP67 IP69K
<b>Items supplied</b>	Mounting nut (1x), M18, plastic, black, flat
<b>EMC</b>	EN 60947-5-2 (The sensor complies with the Radio Safety Requirements (EMC) for the industrial sector (Radio Safety Class A). It may cause radio interference if used in a residential area.)
<b>Ambient operating temperature</b>	-30 °C ... +55 °C <sup>8)</sup>
<b>Ambient storage temperature</b>	-40 °C ... +70 °C

- 1) May not exceed or fall below U<sub>v</sub> tolerances.  
 2) Without signal strength light bar and load.  
 3) Signal transit time with resistive load.  
 4) With light/dark ratio 1:1.  
 5) A = V<sub>S</sub> connections reverse-polarity protected.  
 6) B = inputs and output reverse-polarity protected.  
 7) D = outputs overcurrent and short-circuit protected.  
 8) Below Ta = -10 °C, sensor must be turned on at Ta > -10 °C. Sensor cannot be turned on below Ta = -10 °C.

<b>UL File No.</b>	E189383
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- 4) With light/dark ratio 1:1.
- 5) A =  $V_S$  connections reverse-polarity protected.
- 6) B = inputs and output reverse-polarity protected.
- 7) D = outputs overcurrent and short-circuit protected.
- 8) Below  $T_a = -10\text{ °C}$ , sensor must be turned on at  $T_a > -10\text{ °C}$ . Sensor cannot be turned on below  $T_a = -10\text{ °C}$ .

### Safety-related parameters

<b>MTTF<sub>D</sub></b>	282.7 years
<b>DC<sub>avg</sub></b>	0%

### Classifications

<b>ECl@ss 5.0</b>	27270903
<b>ECl@ss 5.1.4</b>	27270903
<b>ECl@ss 6.0</b>	27270903
<b>ECl@ss 6.2</b>	27270903
<b>ECl@ss 7.0</b>	27270903
<b>ECl@ss 8.0</b>	27270903
<b>ECl@ss 8.1</b>	27270903
<b>ECl@ss 9.0</b>	27270903
<b>ECl@ss 10.0</b>	27270903
<b>ECl@ss 11.0</b>	27270903
<b>ETIM 5.0</b>	EC002719
<b>ETIM 6.0</b>	EC002719
<b>ETIM 7.0</b>	EC002719
<b>UNSPSC 16.0901</b>	39121528

### Connection/PIN assignment

<b>Connection type</b>	Cable open end, 2,000 mm
<b>Connection type Detail</b>	
Cable material	PVC
Conductor cross-section	0.2 mm <sup>2</sup>
<b>PIN assignment</b>	
BN	+ (L+)
WH	Q <sub>2</sub>
BU	- (M)
BK	Q <sub>1</sub>

**Dimensional drawing** (Dimensions in mm (inch))

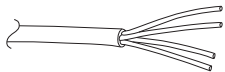


- ① LED indicator yellow: Status of received light beam
- ② LED indicator green: power on
- ③ M3 mounting hole
- ④ Snap Connection for flush ring (sold seperatly)
- ⑤ Potentiometer (if selected) or LED Indicators

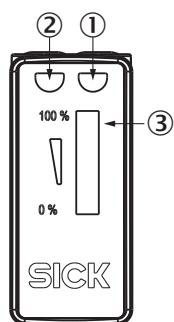
Dimensions in mm (inch)	Receiver		Sender	
	A	B	C	D
<b>HTB18 / HTF18</b>	- 1.1 (0.04)	1.1 (0.04)	4.7 (0.19)	0.6 (0.02)
<b>HTE18 / HL18 / HSE18</b>	2.5 (0.1)	0.0 (0.0)	4.0 (0.16)	0.0 (0.0)
<b>HTB18L / HTF18L / HL18L / HSE18L</b>	2.5 (0.1)	0.0 (0.0)	3.5 (0.14)	0.0 (0.0)

**Connection type**

See table: Connection/PIN assignment

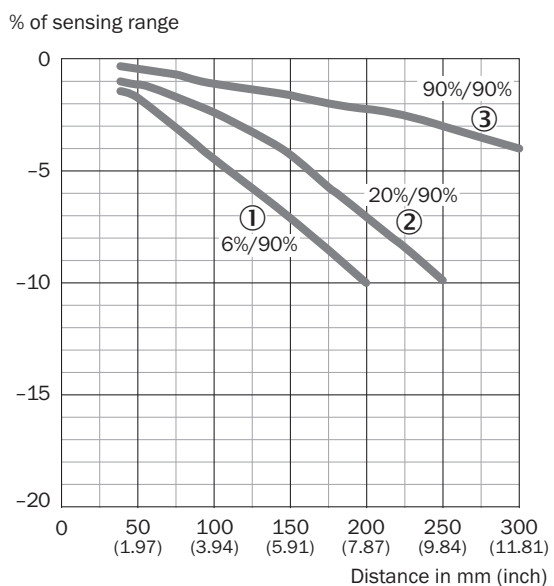


### Adjustments possible



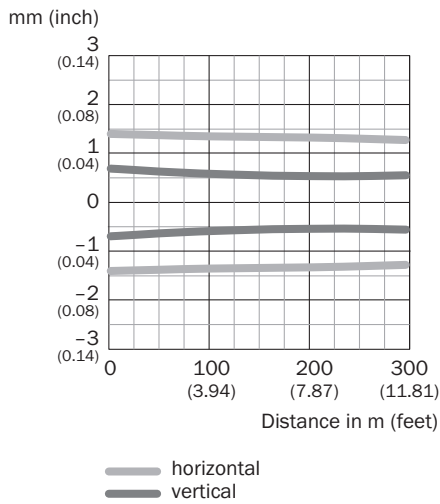
- ① LED indicator yellow: Status of received light beam
- ② LED indicator green: power on
- ③ Signal strength light bar

### Characteristic curve

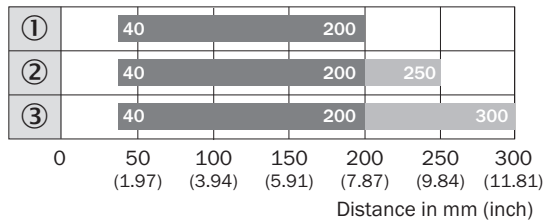


- ① Sensing range on black, 6% remission
- ② Sensing range on gray, 20 % remission
- ③ Sensing range on white, 90% remission

### Light spot size

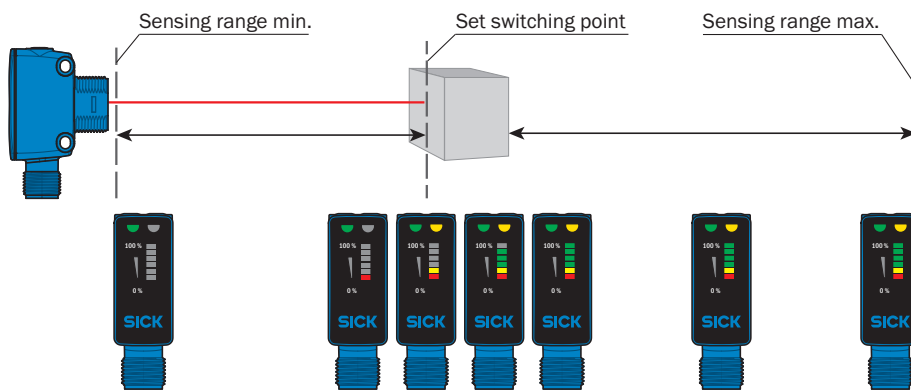


### Sensing range diagram



- Sensing range
- Sensing range max.
- ① Sensing range on black, 6% remission
- ② Sensing range on gray, 20% remission
- ③ Sensing range on white, 90% remission

### Functions



## SICK AT A GLANCE

SICK is one of the leading manufacturers of intelligent sensors and sensor solutions for industrial applications. A unique range of products and services creates the perfect basis for controlling processes securely and efficiently, protecting individuals from accidents and preventing damage to the environment.

We have extensive experience in a wide range of industries and understand their processes and requirements. With intelligent sensors, we can deliver exactly what our customers need. In application centers in Europe, Asia and North America, system solutions are tested and optimized in accordance with customer specifications. All this makes us a reliable supplier and development partner.

Comprehensive services complete our offering: SICK LifeTime Services provide support throughout the machine life cycle and ensure safety and productivity.

For us, that is “Sensor Intelligence.”

## WORLDWIDE PRESENCE:

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