## SIEMENS

## Data sheet

## 6ES7514-2SN03-0AB0



SIMATIC DP, CPU 1514SP F-2 PN for ET 200SP, central processing unit with work memory 900 KB for program and 3.5 MB for data, 1st interface: PROFINET IRT with 2-port switch, 2nd interface: PROFINET RT, 6 ns bit performance, SIMATIC Memory Card required, BusAdapter required for 1st interface \*\*\*\* approvals and certificates according to ID 109818872 at support.industry.siemens.com to be observed! \*\*\*\*

General information	
Product type designation	CPU 1514SP F-2 PN
HW functional status	FS01
Firmware version	V3.0
FW update possible	Yes
Product function	
• I&M data	Yes; I&M0 to I&M3
<ul> <li>Module swapping during operation (hot swapping)</li> </ul>	Yes; Multi-hot swapping
Isochronous mode	Yes; only with PROFINET; with minimum OB 6x cycle of 375 $\mu s$
Engineering with	
<ul> <li>STEP 7 TIA Portal configurable/integrated from version</li> </ul>	V18 (FW V3.0)
Configuration control	
via dataset	Yes
Control elements	
Mode selector switch	1
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
<ul> <li>Mains/voltage failure stored energy time</li> </ul>	10 ms
Input current	
Current consumption (rated value)	0.51 A
Current consumption, max.	0.7 A
Inrush current, max.	1.34 A; Rated value
l²t	0.3 A <sup>2</sup> ·s
Power	
Infeed power to the backplane bus	8.05 W
Power loss	
Power loss, typ.	3.5 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
Work memory	
• integrated (for program)	900 kbyte
• integrated (for data)	3.5 Mbyte
Load memory	
Plug-in (SIMATIC Memory Card), max.	32 Gbyte
Backup	

maintenance-free	Yes
CPU processing times	
for bit operations, typ.	6 ns
for word operations, typ.	7 ns
for fixed point arithmetic, typ.	9 ns
for floating point arithmetic, typ.	37 ns
CPU-blocks	57.115
Number of elements (total)	8 000: Placks (OP, EP, EC, DP) and UDTs
DB	8 000; Blocks (OB, FB, FC, DB) and UDTs
Number range	1 60 999; subdivided into: number range that can be used by the user: 1
	59 999, and number range of DBs created via SFC 86: 60 000 60 999
• Size, max.	3.5 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	
Number range	0 65 535
• Size, max.	900 kbyte
FC	
Number range	0 65 535
• Size, max.	900 kbyte
OB	
• Size, max.	900 kbyte
Number of free cycle OBs	100
Number of time alarm OBs	20
<ul> <li>Number of delay alarm OBs</li> </ul>	20
Number of cyclic interrupt OBs	20; With minimum OB 3x cycle of 250 μs
Number of process alarm OBs	50
Number of DPV1 alarm OBs	3
<ul> <li>Number of isochronous mode OBs</li> </ul>	1
<ul> <li>Number of technology synchronous alarm OBs</li> </ul>	2
Number of startup OBs	100
<ul> <li>Number of asynchronous error OBs</li> </ul>	4
Number of synchronous error OBs	2
Number of diagnostic alarm OBs	1
Nesting depth	
per priority class	24; Up to 8 possible for F-blocks
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
• Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
• Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	512 kbyte; In total; available retentive memory for bit memories, timers,
	counters, DBs, and technology data (axes): 472 KB
Flag	
• Size, max.	16 kbyte
Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	
Retentivity adjustable	Yes
Retentivity preset	No
Local data	

• per priority class, max.	64 kbyte; max. 16 KB per block
Address area	
Number of IO modules	8 192; max. number of modules / submodules
I/O address area	
Inputs	32 kbyte; All inputs are in the process image
Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
per CM/CP	0 KUYIC
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
	о круге
Subprocess images	20
Number of subprocess images, max.	32
Address space per module	000 hates Farsinged and subset data gauge stimula
Address space per module, max.	288 byte; For input and output data respectively
Address space per station	
<ul> <li>Address space per station, max.</li> </ul>	2 560 byte; for central inputs and outputs; depending on configuration; 2 048 bytes for ET 200SP modules + 512 bytes for ET 200AL modules
Hardware configuration	
Number of distributed IO systems	64; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
• Via CM	1
Number of IO Controllers	
integrated	2
• Via CM	0
Rack	
Modules per rack, max.	80; CPU + 64 modules + server module (mounting width max. 1 m) + 16 ET 200AL modules
<ul> <li>Quantity of operable ET 200SP modules, max.</li> </ul>	64
<ul> <li>Quantity of operable ET 200AL modules, max.</li> </ul>	16
<ul> <li>Number of lines, max.</li> </ul>	1
PtP CM	
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	
• Type	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
Deviation per day, max.	10 s; Typ.: 2 s
Operating hours counter	
Number	16
Clock synchronization	
supported	Yes
<ul> <li>supported</li> <li>to DP, master</li> </ul>	Yes; Via CM DP module
• on DP, device	Yes; Via CM DP module
• in AS, master	Yes
• in AS, device	Yes
on Ethernet via NTP	Yes
Interfaces	
Number of PROFINET interfaces	2
Number of PROFIBUS interfaces	1; Via CM DP module
Optical interface	No
1. Interface	
Interface types	
• RJ 45 (Ethernet)	Yes; X1 P1 and X1 P2 via BusAdapter BA 2x RJ45
Number of ports	2; via BusAdapter
<ul> <li>integrated switch</li> </ul>	Yes
<ul> <li>BusAdapter (PROFINET)</li> </ul>	Yes; compatible BusAdapters: BA 2x RJ45, BA 2x FC, BA 2x M12
Protocols	

IP protocol	Yes; IPv4
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
SIMATIC communication	Yes
Open IE communication	Yes; Optionally also encrypted
Web server	Yes
<ul> <li>Media redundancy</li> </ul>	Yes
PROFINET IO Controller	
Services	
— PG/OP communication	Yes
— Isochronous mode	Yes
— Direct data exchange	Yes; Requirement: IRT and isochronous mode (MRPD optional)
— IRT	Yes
— PROFlenergy	Yes; per user program
— Prioritized startup	Yes; Max. 32 PROFINET devices
<ul> <li>Number of connectable IO Devices, max.</li> </ul>	256; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
<ul> <li>— Of which IO devices with IRT, max.</li> </ul>	64
<ul> <li>— Number of connectable IO Devices for RT, max.</li> </ul>	256
- of which in line, max.	256
<ul> <li>— Number of IO Devices that can be simultaneously activated/deactivated, max.</li> </ul>	8; in total across all interfaces
- Number of IO Devices per tool, max.	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for IRT	
— for send cycle of 250 μs	250 $\mu s$ to 4 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 375 $\mu s$ of the isochronous OB is decisive
— for send cycle of 500 μs	500 µs to 8 ms
- for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
— With IRT and parameterization of "odd" send cycles	Update time = set "odd" send clock (any multiple of 125 $\mu$ s: 375 $\mu$ s, 625 $\mu$ s 3 875 $\mu$ s)
Update time for RT	
— for send cycle of 250 μs	250 µs to 128 ms
— for send cycle of 500 μs	500 µs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
-	
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— Isochronous mode	No
— IRT	Yes
- PROFlenergy	Yes; per user program
— Shared device	Yes
- Number of IO Controllers with shared device, max.	4
- activation/deactivation of I-devices	Yes; per user program
— Asset management record	Yes; per user program
. Interface	
Interface types	
Interface types • RJ 45 (Ethernet)	Yes: X2
• RJ 45 (Ethernet)	Yes; X2
<ul><li>RJ 45 (Ethernet)</li><li>Number of ports</li></ul>	1
<ul> <li>RJ 45 (Ethernet)</li> <li>Number of ports</li> <li>integrated switch</li> </ul>	
RJ 45 (Ethernet)     Number of ports     integrated switch  Protocols	1 No
RJ 45 (Ethernet)     Number of ports     integrated switch  Protocols     IP protocol	1 No Yes; IPv4
RJ 45 (Ethernet)     Number of ports     integrated switch  Protocols      IP protocol      PROFINET IO Controller	1 No Yes; IPv4 Yes
RJ 45 (Ethernet)     Number of ports     integrated switch  Protocols     IP protocol	1 No Yes; IPv4
RJ 45 (Ethernet)     Number of ports     integrated switch  Protocols      IP protocol      PROFINET IO Controller	1 No Yes; IPv4 Yes

Web server	Yes
Media redundancy	No
PROFINET IO Controller	
Services	
— PG/QP communication	Yes
— Isochronous mode	No
— Direct data exchange	No
— IRT	No
— PROFlenergy	Yes; per user program
Prioritized startup	No
— Number of connectable IO Devices, max.	32; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
<ul> <li>Number of connectable IO Devices for RT, max.</li> </ul>	32
— of which in line, max.	32
<ul> <li>Number of IO Devices that can be simultaneously activated/deactivated, max.</li> </ul>	8; in total across all interfaces
<ul> <li>Number of IO Devices per tool, max.</li> </ul>	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for RT	
— for send cycle of 1 ms	1 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— Isochronous mode	No
— IBT	No
— PROFlenergy	
	Yes; per user program
- Prioritized startup	No
— Shared device	Yes
- Number of IO Controllers with shared device, max.	4
<ul> <li>activation/deactivation of I-devices</li> </ul>	Yes; per user program
— Asset management record	Yes; per user program
3. Interface	
Interface types	
• RS 485	Yes; Via CM DP module
Number of ports	1
Protocols	
<ul> <li>PROFIBUS DP master</li> </ul>	Yes
PROFIBUS DP device	Yes
<ul> <li>SIMATIC communication</li> </ul>	Yes
PROFIBUS DP master	
<ul> <li>Number of connections, max.</li> </ul>	48; Of which 4 each reserved for ES and HMI
max. number of DP devices	125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
Services	
— PG/OP communication	Yes
— Equidistance	No
— Isochronous mode	No
<ul> <li>activation/deactivation of DP devices</li> </ul>	Yes
Interface types	
RJ 45 (Ethernet)	
• 100 Mbps	Yes
Autonegotiation	Yes
	Yes
Autocrossing	
Industrial Ethernet status LED	Yes
RS 485	
Transmission rate, max.	12 Mbit/s
Protocols	
PROFIsafe	Yes; V2.4 / V2.6
Number of connections	
<ul> <li>Number of connections, max.</li> </ul>	192; via integrated interfaces of the CPU and connected CPs / CMs

<ul> <li>Number of connections reserved for ES/HMI/web</li> </ul>	10
	128
Number of connections via integrated interfaces	32
Number of connections per CP/CM	16
Number of S7 routing paths     Redundancy mode	10
H-Sync forwarding	Yes
Media redundancy	
— Media redundancy	Yes; only via BusAdapter
— MRP	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client
- MRP interconnection, supported	Yes; as MRP ring node according to IEC 62439-2 Edition 3.0
— MRPD	Yes; Requirement: IRT
— Switchover time on line break, typ.	200 ms; For MRP, bumpless for MRPD
<ul> <li>— Number of stations in the ring, max.</li> </ul>	50
SIMATIC communication	
<ul> <li>PG/OP communication</li> </ul>	Yes; encryption with TLS V1.3 pre-selected
S7 routing	Yes
Data record routing	Yes
<ul> <li>S7 communication, as server</li> </ul>	Yes
<ul> <li>S7 communication, as client</li> </ul>	Yes
<ul> <li>User data per job, max.</li> </ul>	See online help (S7 communication, user data size)
Open IE communication	
• TCP/IP	Yes
— Data length, max.	64 kbyte
- several passive connections per port, supported	Yes
<ul> <li>ISO-on-TCP (RFC1006)</li> </ul>	Yes
— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast
— UDP multicast	Yes; max. 118 multicast circuits
• DHCP	Yes
• DNS	Yes
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
Encryption	Yes; Optional
Web server	
• HTTP	Yes; Standard and user pages
• HTTPS	Yes; Standard and user pages
OPC UA	
Runtime license required	Yes; "Medium" license required
OPC UA Client	Yes; Data Access (registered Read/Write), Method Call
<ul> <li>Application authentication</li> </ul>	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— User authentication	"anonymous" or by user name & password
<ul> <li>Number of connections, max.</li> </ul>	10
<ul> <li>— Number of nodes of the client interfaces, recommended max.</li> </ul>	2 000
<ul> <li>— Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_I max.</li> </ul>	300
<ul> <li>— Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.</li> </ul>	20
<ul> <li>— Number of elements for one call of OPC_UA_MethodGetHandleList, max.</li> </ul>	100
<ul> <li>— Number of simultaneous calls of the client instructions for session management, per connection, max.</li> </ul>	1
<ul> <li>— Number of simultaneous calls of the client instructions for data access, per connection, max.</li> </ul>	5
- Number of registerable nodes, max.	5 000
<ul> <li>— Number of registerable method calls of OPC_UA_MethodCall, max.</li> </ul>	100

<ul> <li>— Number of inputs/outputs when calling OPC_UA_MethodCall, max.</li> </ul>	20
OPC UA Server	Yes; Data Access (Read, Write, Subscribe), Method Call, Alarms & Condition
	(A&C), Custom Address Space
<ul> <li>Application authentication</li> </ul>	Yes
— Security policies	available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256, Aes128Sha256RsaOaep, Aes256Sha256RsaPss
— User authentication	"anonymous" or by user name & password
<ul> <li>— GDS support (certificate management)</li> </ul>	Yes
<ul> <li>— Number of sessions, max.</li> </ul>	48
<ul> <li>Number of accessible variables, max.</li> </ul>	100 000
<ul> <li>— Number of registerable nodes, max.</li> </ul>	20 000
<ul> <li>— Number of subscriptions per session, max.</li> </ul>	50
— Sampling interval, min.	100 ms
— Publishing interval, min.	100 ms
— Number of server methods, max.	50
<ul> <li>— Number of inputs/outputs per server method, max.</li> </ul>	20
<ul> <li>Number of monitored items, recommended max.</li> </ul>	4 000; for 1 s sampling interval and 1 s send interval
- Number of server interfaces, max.	10 of each "Server interfaces" / "Companion specification" type and 20 of the type "Reference namespace"
- Number of nodes for user-defined server interfaces,	30 000
max.	
Alarms and Conditions	Yes
— Number of program alarms	200
— Number of alarms for system diagnostics	100
Further protocols	
MODBUS	Yes; MODBUS TCP
S7 message functions	
Number of login stations for message functions, max.	64
Program alarms	Yes
Number of configurable program messages, max.	10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH
Number of loadable program messages in RUN, max.	5 000
Number of loadable program messages in RUN, max. Test commissioning functions	
	5 000 Yes; Parallel online access possible for up to 8 engineering systems
Test commissioning functions	
Test commissioning functions Joint commission (Team Engineering) Status block Single step	Yes; Parallel online access possible for up to 8 engineering systems
Test commissioning functions Joint commission (Team Engineering) Status block	Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients)
Test commissioning functions Joint commission (Team Engineering) Status block Single step	Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No
Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints	Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No
Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control	Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8
Test commissioning functions         Joint commission (Team Engineering)         Status block         Single step         Number of breakpoints         Status/control         • Status/control variable	Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times,
Test commissioning functions         Joint commission (Team Engineering)         Status block         Single step         Number of breakpoints         Status/control         • Status/control variable         • Variables         • Number of variables, max.         — of which status variables, max.	Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times,
Test commissioning functions         Joint commission (Team Engineering)         Status block         Single step         Number of breakpoints         Status/control         • Status/control variable         • Variables         • Number of variables, max.	Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters
Test commissioning functions         Joint commission (Team Engineering)         Status block         Single step         Number of breakpoints         Status/control         • Status/control variable         • Variables         • Number of variables, max.         — of which status variables, max.	Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters 200; per job
Test commissioning functions         Joint commission (Team Engineering)         Status block         Single step         Number of breakpoints         Status/control         • Status/control variable         • Variables         • Number of variables, max.         — of which status variables, max.         — of which control variables, max.	Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters 200; per job
Test commissioning functions         Joint commission (Team Engineering)         Status block         Single step         Number of breakpoints         Status/control         • Status/control variable         • Variables         • Number of variables, max.         — of which status variables, max.         — of which control variables, max.         Forcing	Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters 200; per job 200; per job
Test commissioning functions         Joint commission (Team Engineering)         Status block         Single step         Number of breakpoints         Status/control         • Status/control variable         • Variables         • Number of variables, max.         — of which status variables, max.         — of which control variables, max.         Porcing	Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters 200; per job 200; per job
Test commissioning functions         Joint commission (Team Engineering)         Status block         Single step         Number of breakpoints         Status/control         • Status/control variable         • Variables         • Number of variables, max.         — of which status variables, max.         — of which control variables, max.         Porcing         • Forcing         • Forcing, variables	Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters 200; per job 200; per job 200; per job
Test commissioning functions         Joint commission (Team Engineering)         Status block         Single step         Number of breakpoints         Status/control         • Status/control variable         • Variables         • Number of variables, max.         — of which status variables, max.         — of which control variables, max.         Forcing         • Forcing, variables         • Number of variables, max.	Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters 200; per job 200; per job 200; per job
Test commissioning functions         Joint commission (Team Engineering)         Status block         Single step         Number of breakpoints         Status/control         • Status/control variable         • Variables         • Number of variables, max.         — of which status variables, max.         — of which control variables, max.         Forcing         • Forcing         • Forcing, variables         • Number of variables, max.	Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters 200; per job 200; per job 200; per job Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200
Test commissioning functions         Joint commission (Team Engineering)         Status block         Single step         Number of breakpoints         Status/control         • Status/control variable         • Variables         • Number of variables, max.         — of which status variables, max.         — of which control variables, max.         Diagnostic buffer         • present	Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters 200; per job 200; per job Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200 Yes
Test commissioning functions         Joint commission (Team Engineering)         Status block         Single step         Number of breakpoints         Status/control         Status/control variable         • Variables         • Number of variables, max.         — of which status variables, max.         — of which control variables, max.         — of which control variables, max.         Forcing         • Forcing, variables         • Number of variables, max.         Diagnostic buffer         • present         • Number of entries, max.	Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters 200; per job 200; per job Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200 Yes 3 200
Test commissioning functions         Joint commission (Team Engineering)         Status block         Single step         Number of breakpoints         Status/control         • Status/control variable         • Variables         • Number of variables, max.         — of which status variables, max.         — of which control variables, max.         Diagnostic buffer         • present         • Number of entries, max.         — of which powerfail-proof	Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters 200; per job 200; per job Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200 Yes 3 200
Test commissioning functions         Joint commission (Team Engineering)         Status block         Single step         Number of breakpoints         Status/control         • Status/control variable         • Variables         • Number of variables, max.         — of which status variables, max.         — of which control variables, max.         — of which status variables, max.         — of which control variables, max.         Diagnostic buffer         • present         • Number of entries, max.         — of which powerfail-proof         Traces	Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters 200; per job 200; per job Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200 Yes 3 200 500
Test commission (Junctions         Joint commission (Team Engineering)         Status block         Single step         Number of breakpoints         Status/control         • Status/control variable         • Variables         • Number of variables, max.         — of which status variables, max.         — of which control variables, max.         — of which control variables, max.         Forcing         • Number of variables, max.         Diagnostic buffer         • present         • Number of entries, max.         — of which powerfail-proof         Traces         • Number of configurable Traces	Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters 200; per job 200; per job Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200 Yes 3 200 500
Test commissioning functions         Joint commission (Team Engineering)         Status block         Single step         Number of breakpoints         Status/control         • Status/control variable         • Variables         • Number of variables, max.         — of which status variables, max.         — of which control variables, max.         Diagnostic buffer         • present         • Number of entries, max.         — of which powerfail-proof         Traces         • Number of configurable Traces         Interrupts/diagnostics/status information	Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters 200; per job 200; per job Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200 Yes 3 200 500
Test commissioning functions         Joint commission (Team Engineering)         Status block         Single step         Number of breakpoints         Status/control         • Status/control variable         • Variables         • Number of variables, max.         - of which status variables, max.         - of which control variables, max.         - of which control variables, max.         - of which control variables, max.         Forcing         • Forcing, variables         • Number of variables, max.         Diagnostic buffer         • present         • Number of entries, max.         - of which powerfail-proof         Traces         • Number of configurable Traces         Interrupts/diagnostics/status information         Diagnostics indication LED	Yes; Parallel online access possible for up to 8 engineering systems         Yes; Up to 8 simultaneously (in total across all ES clients)         No         8         Yes; without fail-safe         inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters         200; per job         200; per job         Yes; without fail-safe         peripheral inputs/outputs (without fail-safe)         200         Yes         3 200         500         4; Up to 512 KB of data per trace are possible
Test commissioning functions         Joint commission (Team Engineering)         Status block         Single step         Number of breakpoints         Status/control         Image: Status/control variable         Variables         Number of variables, max.         Of which status variables, max.         – of which control variables, max.         – Diagnostic buffer         – of which powerfail-proof         Traces         • Number of entries, max.         – of which powerfail-proof         Traces         • Number of configurable Traces         Interrupts/diagnostics/status information         Diagnostics indication LED         • RUN/STOP LED	Yes; Parallel online access possible for up to 8 engineering systems         Yes; Up to 8 simultaneously (in total across all ES clients)         No         8         Yes; without fail-safe         inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters         200; per job         200; per job         Yes; without fail-safe         peripheral inputs/outputs (without fail-safe)         200         Yes         3 200         500         4; Up to 512 KB of data per trace are possible         Yes         Yes         Yes
Test commission (Team Engineering)         Status block         Single step         Number of breakpoints         Status/control         • Status/control variable         • Variables         • Number of variables, max.         - of which status variables, max.         - of which control variables, max.         - of which powerfail-proof         Traces         • Number of entries, max.         - of which powerfail-proof         Traces         • Number of configurable Traces         Interrupts/diagnostics/status information         Diagnostics indication LED         • RUN/STOP LED         • ERROR LED         • MAINT LED	Yes; Parallel online access possible for up to 8 engineering systems         Yes; Up to 8 simultaneously (in total across all ES clients)         No         8         Yes; without fail-safe         inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters         200; per job         200; per job         Yes; without fail-safe         peripheral inputs/outputs (without fail-safe)         200         Yes         200         Yes         200; per job         Yes         200         Yes         200         Yes         200         Yes         Yes         3 200         500         4; Up to 512 KB of data per trace are possible         Yes         Yes         Yes         Yes         Yes         Yes         Yes         Yes         Yes         Yes
Test commissioning functions         Joint commission (Team Engineering)         Status block         Single step         Number of breakpoints         Status/control         • Status/control variable         • Variables         • Number of variables, max.         — of which status variables, max.         — of which control variables, max.         — of which powerfail-proof         Traces         • Number of entries, max.         — of which powerfail-proof         Traces         • Number of configurable Traces         Interrupts/diagnostics/status information         Diagnostics indication LED         • RUN/STOP LED         • ERROR LED	Yes; Parallel online access possible for up to 8 engineering systems         Yes; Up to 8 simultaneously (in total across all ES clients)         No         8         Yes; without fail-safe         inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters         200; per job         200; per job         Yes; without fail-safe         peripheral inputs/outputs (without fail-safe)         200         Yes         3 200         500         4; Up to 512 KB of data per trace are possible         Yes         Yes         Yes

Supported technology objects	
Motion Control	Yes; Note: The number of technology objects affects the cycle time of the PLC
	program; selection guide via the TIA Selection Tool
<ul> <li>Number of available Motion Control resources for technology objects</li> </ul>	2 400
<ul> <li>Required Motion Control resources</li> </ul>	
— per speed-controlled axis	40
— per positioning axis	80
— per synchronous axis	160
— per external encoder	80
— per output cam	20
— per cam track	160
— per probe	40
<ul> <li>Positioning axis</li> </ul>	
<ul> <li>— Number of positioning axes at motion control cycle of 4 ms (typical value)</li> </ul>	11
<ul> <li>— Number of positioning axes at motion control cycle of 8 ms (typical value)</li> </ul>	20
Controller	
PID_Compact	Yes; Universal PID controller with integrated optimization
PID_3Step	Yes; PID controller with integrated optimization for valves
PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
High-speed counter	Yes
Standards, approvals, certificates	
Highest safety class achievable in safety mode	
<ul> <li>Performance level according to ISO 13849-1</li> </ul>	PLe
SIL acc. to IEC 61508	SIL 3
Probability of failure (for service life of 20 years and repair time	e of 100 hours)
<ul> <li>Low demand mode: PFDavg in accordance with SIL3</li> </ul>	< 2.00E-05
<ul> <li>High demand/continuous mode: PFH in accordance with SIL3</li> </ul>	< 1.00E-09
Ambient conditions	
Ambient temperature during operation	
<ul> <li>horizontal installation, min.</li> </ul>	-30 °C; No condensation
<ul> <li>horizontal installation, max.</li> </ul>	60 °C
<ul> <li>vertical installation, min.</li> </ul>	-30 °C; No condensation
<ul> <li>vertical installation, max.</li> </ul>	50 °C
Altitude during operation relating to sea level	
<ul> <li>Installation altitude above sea level, max.</li> </ul>	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
configuration / header	
configuration / programming / header	
Programming language	
— LAD	Yes; incl. failsafe
— FBD	Yes; incl. failsafe
— STL	Yes
— SCL	Yes
— GRAPH	Yes
Know-how protection	
User program protection/password protection	Yes
Copy protection	Yes
Block protection	Yes
Access protection	
<ul> <li>protection of confidential configuration data</li> </ul>	Yes
Protection level: Write protection	Yes
Protection level: Read/write protection	Yes
Protection level: Write protection for Failsafe	Yes
Protection level: Complete protection	Yes
programming / cycle time monitoring / header	
lower limit	adjustable minimum cycle time
upper limit	adjustable maximum cycle time
s upper mini	adjustable maximum byble tille

Dimensions		
Width	100 mm	
Height Depth	117 mm	
Depth	75 mm	
Weights		
Weight, approx.	265 g	

last modified:

7/13/2024 🖸